

Select the Features You Need

Basic 12F Unit includes:

- Aluminum hand wheel
- Spindle with gage ring
- Arm with depth gage
- Table base
- Holding bars
- 1A adapter rack
- 2A adapter rack
- Master adapter
- 12 1A Quick Change Tap Adapters
#5, #6, #8, #10, 3/16"
1/4", 5/16", 3/8", 7/16",
1/2", 9/16", 5/8"
- Steel stand

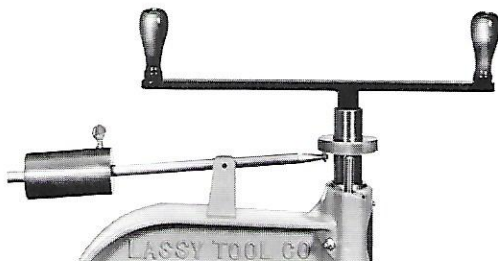
Complete 12F Unit includes:

Everything listed above for the basic unit PLUS:

- Spindle balance
- 2 machine tap adapters,
11/16" and 3/4"
- 4 round adjustable die adapters,
5/8", 13/16", 1", 1-1/2"

Additional Options:

- 6" riser block for increased height capacity
- Drill press mounting plate adapter
- Bar type handle for larger taps
- 6" Tap & Die Guide with spring mounting clip, Model 6TG (See separate data sheet)
- Economical 12B small base
- Holding bars for 12B base



Spindle Balance

Protects taps. Permits sensitive "feel" when using small taps. Spindle is balanced so a slight downward pressure starts tap cutting. This allows the tap, when retracted, to float free leaving the top thread undamaged.

SPECIFICATIONS

Tap Capacity	#0 to 1"
Pipe Taps	1/8" to 3/4"
Threading	to 3/4"
Spindle Diameter	1-1/4"
Depth Capacity	8-1/2"
Height Capacity	10"
with Riser Block	16"
Table Base	18" x 20" x 3"
Small Base (12B)	8" x 16" x 1-1/4"
Stand	16" x 18" x 26"
Weight - Complete Unit	158 lbs
Weight - Stand only	26 lbs.

Wide Selection of Tap Adapters Available

MASTER ADAPTER

(Required when using 1A adapters)

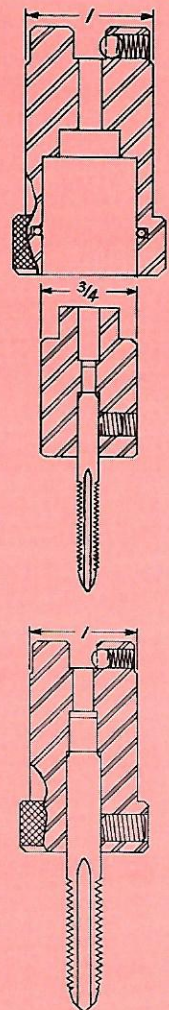
1A QUICK CHANGE TAP ADAPTERS

#0, #1, #2, #3, #4, #5,
#6, #8, #10, #12, 3/16",
1/4", 5/16", 3/8", 7/16",
1/2", 9/16", 5/8"

2A QUICK CHANGE TAP ADAPTERS

MACHINE TAP ADAPTERS
11/16", 3/4", 13/16", 7/8",
15/16", 1"
PIPE TAP ADAPTERS
1/8", 1/8" Large, 1/4", 3/8",
1/2", 5/8", 3/4"
ROUND ADJUSTABLE
DIE ADAPTERS
5/8", 13/16", 1", 1-1/2"

Special size adapters are available.
(No taps or dies are furnished.)



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